

Date: Tuesday, 19/08/2008 10:44:01 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : TUBE
 Job Number : 41385 - *4-2*
 Estimate Number : 13374
 P.O. Number :
 This Issue : 19/08/2008 S.O. No. :
 Prsht Rev. : NC Part Number : D37695
 First Issue : 1/1 Type : SMALL /MED FAB Drawing Number : D3769 REVA
 Previous Run : 40977 Drawing Revision : A
 Material :
 Due Date : 20/08/2008 Qty: *Split 2*
 Written By : *MF 08-08-19* Um: Each
 Checked & Approved By :
 Comment : Est Rev:A 08-06-18 rev.A as per dwg DD verified by:EC

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

M6061T6T1000W065

6061T6 RD TUBE 1.00 x .065w



Comment: Qty.: 1.7579 f(s)/Unit Total : 35.1582 f(s)
 6061T6 TUBE (1.00" x 0.65" wall)
 batch: *M107000*

2.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-cut tube to length as per dwg D3769

2-drill holes thru on both ends of tube as per dwg D3769

3- deburr

INSPECT WORK TO CURRENT STEP

3.0

QC5



Comment: INSPECT WORK TO CURRENT STEP

4.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

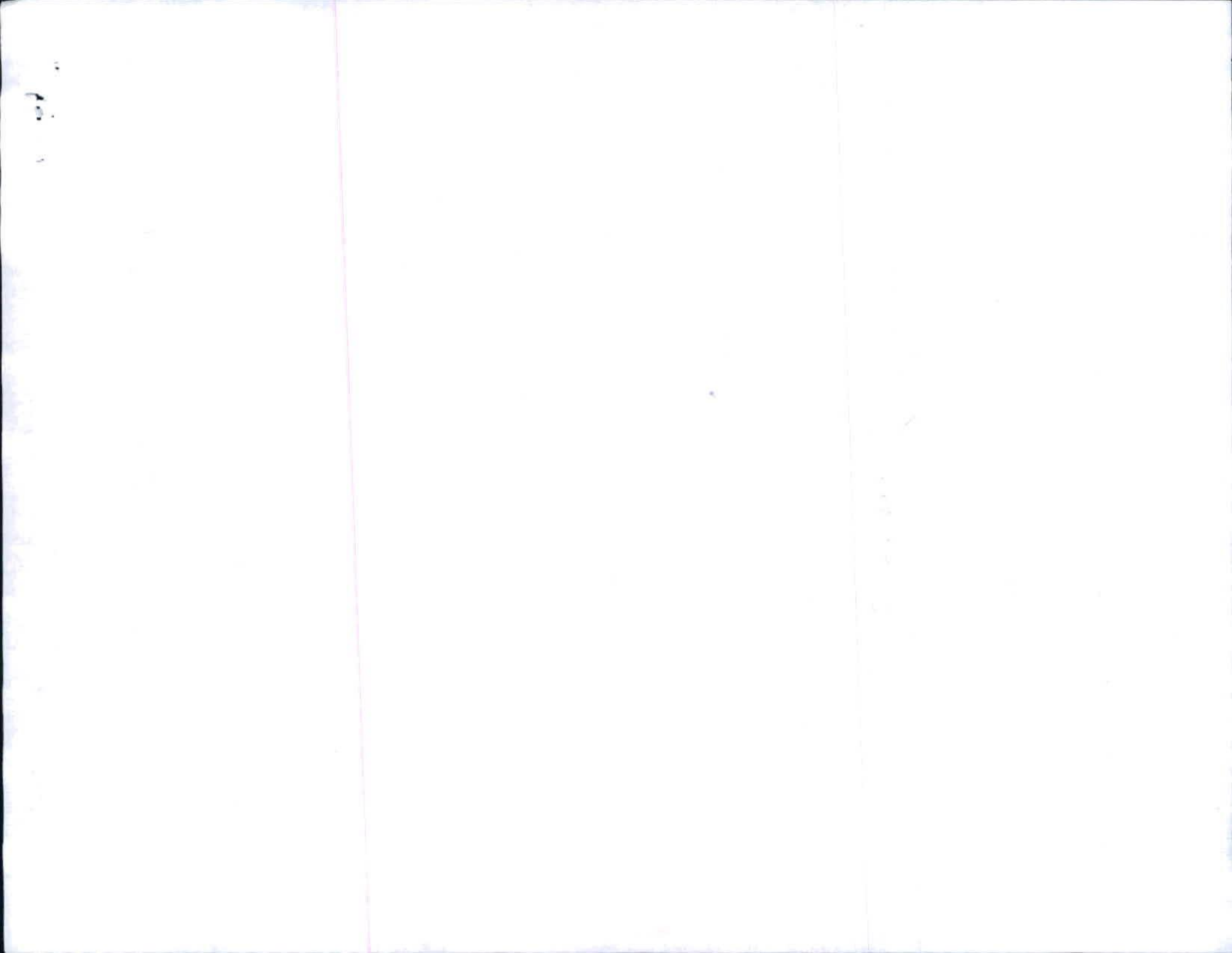
5.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION



Job Number: 41385

Part Number: D37695

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST510

AS 08/09/16 (82)

7.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/16 AJ

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-09-16

8 7 6 5 4 3 2 1

D

C

B

D

C

B

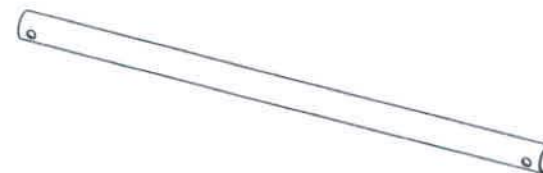
A



D3769-1 TUBE



D3769-3 TUBE



D3769-5 TUBE

#41385

RELEASED
08-06-14

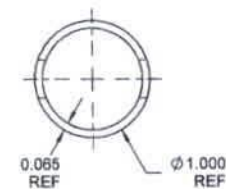
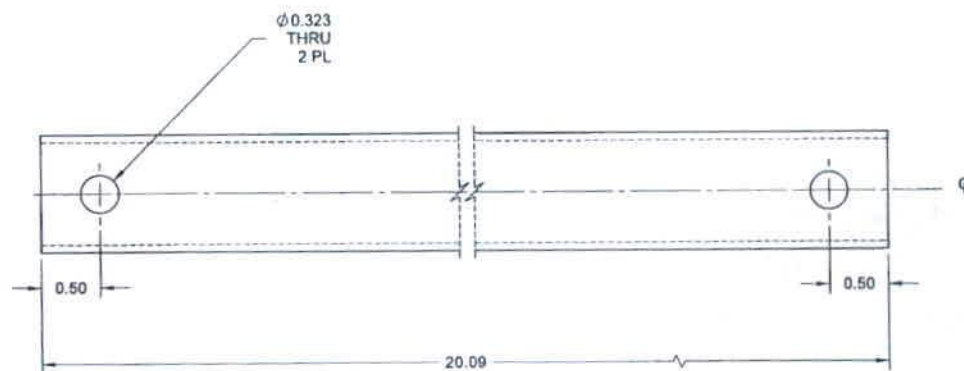
- NOTES:
- 1) MATERIAL: 6061-T6 OR 6061-T62 ALUMINUM TUBING (1.00" X 0.065" WALL) PER WW-T-700/6 OR AMS 4080 OR AMS 4082 OR QQ-A-200/8 OR QQ-A-225/8 (REF. DART SPEC. M6061T6T1.000W.065)
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: D3769-1, 0.27 lbs
D3769-3, 0.28 lbs
D3769-5, 0.37 lbs

A		NEW ISSUE		HS	08.06.04
REV		DESCRIPTION			BY DATE
DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWN	HS				
CHECKED		DRAWING NO. D3769			REV. A
MFG. APPR.					SHEET 1 OF 4
APPROVED		TITLE TUBE			SCALE
DE APPR.					NTS
DATE	08.06.04				

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8 7 6 5 4 3 2 1



D3769-5 TUBE

RELEASED
Oct 16 1978

41385

DESIGN	HS	DART AEROSPACE LTD	
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D3769	SHEET 4 OF 4
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	TUBE	NTS
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